UNCLASSIFIED

AD NUMBER ADA800806 CLASSIFICATION CHANGES TO: unclassified FROM: restricted LIMITATION CHANGES

TO:

Approved for public release; distribution is unlimited.

FROM:

Distribution authorized to DoD only; Administrative/Operational Use; 03 FEB 1947. Other requests shall be referred to National Aeronautics and Space Administration, Washington, DC. Pre-dates formal DoD distribution statements. Treat as DoD only.

AUTHORITY

NACA list no. 1 dtd Mar 1949; NASA TR Server website

Reproduction Quality Notice

This document is part of the Air Technical Index [ATI] collection. The ATI collection is over 50 years old and was imaged from roll film. The collection has deteriorated over time and is in poor condition. DTIC has reproduced the best available copy utilizing the most current imaging technology. ATI documents that are partially legible have been included in the DTIC collection due to their historical value.

If you are dissatisfied with this document, please feel free to contact our Directorate of User Services at [703] 767-9066/9068 or DSN 427-9066/9068.

Do Not Return This Document To DTIC

Reproduced by AIR DOCUMENTS DIVISION



HEADQUARTERS AIR MATERIEL COMMAND
WRIGHT FIELD, DAYTON, OHIO

U.S. GOVERNMENT

IS ABSOLVED

FROM ANY LITIGATION WHICH MAY

ENSUE FROM THE CONTRACTORS IN-

FRINGING ON THE FOREIGN PATENT

RIGHTS WHICH MAY BE INVOLVED.

RE ()

RESTRICTED

Imning, H. S. Bellman, D. R.

N. For a

Fuels and Lubricants (12) Analysis and Testing (8)

20713

Fuels, Antiknock - Testing (42622);

Fuel additives (\$2260); Fuels - Antiknock agents - Effectiveness (\$2463.85)

RM-E6L05a

Knock-limited power outputs from a CFR engine using internal coolants, III four alkyl amines, three alkanolamines six amides, and eight beterocyclic compounds

Maticnal Advisory Committee for Aeronautics, Washington, D. C.

T.S. Ing. Restr. Feb 47 15 tables, graphs

Investigations were conducted to determine the antiknock effectiveness of 21 additivevater solutions used as internal coclants in conjunction with AN-Y-28, amendment-2,, fuel in a modified CFR engine. It was found that three alkyl amines, six amides, and six heterocyclic compounds raised the knock limit of the bass fuel more than an equivalent amount of water at most of the fuel/sir ratios. Ethanolamine and 2-amino-2-methyl-1-propanol raised the knock limit at fuel/air ratios greater than 0.093. The 21 compounds investigated were less proficient in raising the knock limit then monomethylemine, dimethylamine, and ethylenedismine, which had been tested previously.

NOTE: Requests for copies of this report must be addressed to: H.A.C.A., Washington



missioner

RESTRICTED 207/3

COPY NO. 62 RM No. E6L05a

RESEARCH MEMORANDUM

KNOCK-LIMITED POWER OUTPUTS FROM A CFR ENGINE USING

INTERNAL COOLANTS

III - FOUR ALKYL AMINES, THREE ALKANOLAMINES

SIX AMIDES, AND EIGHT HETEROCYCLIC COMPOUNDS

By Harry S. Imming and Donald R. Bellman

Aircraft Engine Research Laboratory Cleveland, Ohio

CLASSIPIED DOCHMENT

This document contains classified information affecting the National Defense of the United States within the meaning of the Espionags Act, USC 50:31 and 32. Its transmission or the revelation of its contents in any memmer to an unauthorized person is prohibited by lew. Information so classified may be imparted only to persons in the military and naval Sérvices of the United States, appropriate civilian officers and exployees of the Federal Government who have a legitimate interest therein, and to United States citizens of known loyalty and discretion who of necessity must informed themse.

NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

WASHINGTON

February 3, 1947

RESTRICTED

RESTRICTED

NATIONAL ADVISORY COMMITTEE FOR AFRONAUTICS

RESEARCH MEMORANDUM

KNOCK-LIMITED POWER OUTPUTS FROM A CFR ENGINE USING

INTERNAL COOLANTS

III - FOUR ALKYL AMINES, THREE ALKANOLAMINES

SIX AMIDES, AND EIGHT HETEROCYCLIC COMPOUNDS

By Harry S. Inming and Donald R. Bellman .

SUMMARY

Investigations were conducted to determine the antilmock effectiveness of various additive-water solutions used as internal coolants in conjunction with AN-F-28, Amendment-2, fuel in a modified CFR engine. Each internal-coolant solution was injected at a coolant-fuel ratio of 0.50 and contained 70-percent water and 30-percent by weight of each of the following compounds:

Alkyl aminos Isopropylamine Isobutylamine tert-Butylamine Monoamylamine Alkanolamines Ethanolamine Diethanolamine 2-Amino-2-methyl-1-propanol Amides Formamido N-Ethylfornamide N-Ethylacetamide N-Ethylpropionamide/ N, N-Dimothylfornamide N, N-Diethylacetamido

Hoterocyclic compounds
2,2-Dimethylothylonimine
Morpholine
Pyridine
2-Mothylpyridine
3-Mothylpyridine
4-Mothylpyridine
2,6-Dimethylpyridine
2-Vinylpyridine

Results of investigations are also presented for AN-F-28, Amendment-2, fuel run with no internal coolant and with water alone as the internal coolant at coolant-fuel ratios of 0.35 and 0.50. Three of the alkyl amines, the six amides, and six of the heterocyclic compounds raised the knock limit of the base fuel more than an equivalent amount of water at most of the fuel-air ratios investigated. Ethanolamine and 2-amino-2-methyl-1-prepanol raised the knock limit more than an equivalent amount of water at fuel-air ratios greater than 0.093. The 21 compounds investigated were less effective in raising the knock limit than monomethylamine, dimethylamine, and othylenediamine, which were proviously investigated.

INTRODUCTION

An investigation of the antiknock effectiveness of various additive-water solutions when used as internal coolants has been conducted at the NACA Cleveland laboratory. Mine compounds have been previously run in a CFR engine and the results are presented in references 1 to 3. Of the nine compounds, monomethylamine, dimethylamine, and ethylenediamine permitted the greatest increases in knock-limited power. From considerations of the physical properties, however, the use of these compounds as internal coolants would be restricted. For example, monomethylamine and dimethylamine are gaseous at room temperature and have limited solubilities in water. Ethylenediamine, as well as monomethylamine and dimethylamine, is corrosive in contact with copper.

In an effort to find a good antiknock-coolent additive with more desirable physical properties than those of the nine compounds previously investigated, water solutions of four alkyl amines, three alkanolamines, six amides, and eight heterocyclic compounds were investigated and the results are presented.

RESTRICTED

INTERNAL COOLANTS AND BASE FUEL

Each additive-water solution contained 30-percent additive by weight. Boiling points and solubilities of the pure additives are presented in the following table:

	Physical proporties									
Additive	Boiling point	Solubility (a)								
And the property of the state o	(00)	Water	Alcohol	Ether						
Alkyl eminos		140 100	1							
Isopropylamine	34	O D	00	00						
Isobutylamino	63	co	On .	00						
tert-Butylamine	46	00	ငာ	50						
Monoamylamine										
(mixed isomers)	84-110	vs								
Alkanolamines		1961		100						
Ethanolemine	172	a	50	ves						
Diethanolamine	268	CD .	C/D	SS						
2-Amino-2-methyl-1-propanol	165	50								
Amides										
Formamide	211	- On	00	. 83						
N-Ethylfornamide	198	oe .	CO	co						
N-Ethylacetamide	205	00	00							
N-Ethylpropionsmideb										
N,N-Dimethylformamide	155	s	3	8						
N, N-Diethylacetamide	187	8	8	8						
Heterocyclic compounds	1.0		0.70							
2,2-Dimethylethylenimine	71									
Morpholine	128	90	8	8						
Pyridine	115	60	CO -	on.						
2-Methylpyridine	128	vs	C.O	00						
3-Methylpyridine	144	∞ .	SO.	to .						
4-Methylpyridine	143	00	50	.00						
2,6-Dimethylpyridine	143	{ cold s hot	3	3						
2-Vinylpyridine	159	vas	vs	VS						

The following abbreviations are used to indicate the solubilities of the additives: ∞ , infinitely soluble; vs, very soluble; s, soluble; ss, slightly soluble; vss, very slightly soluble.

bNo data are available for this compound.

RESTRICTED

In addition to runs made with additive-water solutions as internal coolants, runs were also made with water alone as the internal coolant.

The additive-water solutions were prepared at this laboratory from commercial-grade compounds and distilled water. The 2,2-dimethylethylenimine and the <u>tert</u>-butylamine compounds were not available commercially and were prepared at this laboratory. The correct concentration of 2,6-dimethylpyridine could be maintained only at temperatures of 20° C or less. This solution was kept in an ice bath while being run.

The merits of the internal-coolant solutions were determined by the effect of the ecolant on the knock-limited performance of AN-F-28, Amendment-2, fuel. A single batch of this fuel was used in this present investigation and in the investigations reported in references 2 and 3.

In order to avoid confusion, the following definitions are used:

- (1) Fuel: AN-F-28, Amendment-2, used as base fuel
- (2) Water-fuel ratio: weight ratio of water containing no additive to AN-F-28, Amendment-2, fuel
- (3) Additive-water ratio: weight ratio of pure additive to water
- (4) Internal coolant: either pure water or additive-water solution

AFPARATUS AND PROCEDURE

The engine, auxiliary equipment, and procedure of investigating the internal coolemts were the same as described in reference 3. The additive-water solutions were run at a coolent-fuel ratio of 0.50. Water alone was run at coolent-fuel ratios of 0.35 and 0.50 by weight.

The following engine conditions were maintained constant throughout the program:

Engine speed, rpm		•					•							2500
Compression ratio		•	•	•	٠	•	•		•	•		•		7.0
Spark advance, deg B.T.C.														30
Inlet-air temperature, OF														250
Jacket temperature. OF														250

PRESENTATION AND DISCUSSION OF RESULTS

Kneck-limited indicated mean effective pressures and indicated specific fuel consumptions pletted against fuel-air ratio for fuel with and without water as an internal coolant are presented in figure 1. Similar data for fuel with internal-coolant solutions centaining 70-percent water by weight and 30-percent eff each of the 21 additives are presented in figures 2 to 4.

The following table indicates the repreducibility of the data by giving ratios of arithmetical-mean deviation to average knocklimited indicated mean effective pressure (expressed as percentage) as determined from the runs of fuel alone and with water as an internal coelant:

Water-fue). ratie		Ratie of		.cal-mean deviation .imited imep .cent)						
	runs	Fuel-air ratio								
		0.05	0.06	0.07	0.03	0,09	0.10			
0 0.50	4 2	3.4	3.3 5.5	2.8	3.8 .8	2.0	2.7 1.8			

The values in this table were determined from runs made at intervals throughout the program and indicate that a good degree of reproducibility was obtained. The reproducibility of the knock-limited performance when using internal-coolant additives, however, was not checked because of limited supplies.

The results obtained in this investigation are presented in table I in terms of the ratios of the kneck-limited indicated mean effective pressures obtained when using coolant additives to those obtained when using water alone at two different water-fuel raties. The upper and lower values were determined by the following ratios:

upper value,

knock-limited imep of 0.50 (0.30 additive + 0.70 water) + 0.50 fuel knock-limited imep of 0.35 water + 0.65 fuel

lower value,

knock-limited imep of 0.50 (0.30 additive + 0.70 water) + 0.50 fuel knock-limited imep of 0.50 water + 0.50 fuel

An upper value above 1.00 indicates that the addition of the additive raised the knock limit. This improvement in knock-limited performance can be attributed to the effect of the additive as an antiknock agent and to the improvement in cooling resulting from the addition of more internal coolant per pound of fuel. A lower value above 1.00 indicates that the additive raised the knock limit a greater amount than an equivalent amount of water. As before, this improvement may result from the antiknock quality of the additive as well as the cooling properties. From this discussion, an upper value above 1.00 together with a lower value below 1.00 therefore denotes that the additive raised the knock limit but not as much as an equivalent amount of water.

Monoamylamine, diethanelamine, 2,2-dimethylethylenimine, and morpholine were less effective than water as internal coolants for all values of fuel-air ratio. Ethanelamine and 2-amine-2-methyl-1-propanel were more effective than water as internal coolants at fuel-air ratios greater than 0.093 but were less effective than water at lower fuel-air ratios. The alkyl amines (with the exception of monoamylamine), the amides, and the heterocyclic compounds (with the exception of 2,2-dimethylethylenimine and morpholine) were more effective than water as internal coolants for most values of fuel-air ratio.

The bar graph (fig. 5) compares at fuel-air ratios of 0.06, 0.08, and 0.10 the effectiveness of the internal-coolant additives run during this investigation with that of six internal coolants previously reported in reference 3. The values used in the graph are ratios of the knock-limited indicated mean effective pressure permitted with an additive-water solution as the internal coolant to that permitted with water alone as the internal coolant at a coolant-fuel ratio of 0.50. Monomethylamine, dimethylamine, and othylenedismine are more effective as internal-coolant additives than any of the other 24 compounds.

SUMMARY OF RESULTS

The results of investigations of water solutions of four alkyl amines, three alkanolamines, six amides, and eight heterocyclic compounds as internal-coolant additives in a CFR engine may be summarized as follows:

- 1. Three alkyl amines, the six amides, and six heterocyclic compounds were more effective than water as internal coolants for most values of fuel-air ratio.
- 2. Monoamylamine, diethanolamine, 2,2-dimethylethylenimine, and morpholine were less effective than water as internal coolants for all values of fuel-air ratio. Ethanolamine and 2-amino-2-methyl-1-propanol raised the knock limit at fuel-air ratios greater than 0,093.
- 3. The 21 compounds investigated were less effective in raising the knock limit than monomethylamine, dimethylamine, and ethylamene, which were previously investigated.

Aircraft Engine Research Laboratory, National Advisory Committee for Aeronautics, Cleveland, Ohio.

REFERENCES

- Bellman, Donald R., and Evverd, John C.: Knock-Limited Porformance of Several Internal Coolants. NACA ACR No. 4B08, 1944. (Classification changed from "Confidential" to "Rostricted", April 1946.)
- Bellman, Donald R., Moeckol, W. E., and Evvard, John C.: Knock-Limited Power Outputs from a CFR Engine Using Internal Coolants.
 I - Monomethylamine and Dimethylamine. NACA ARR No. E4L21, 1944.
- Bellman, Donald R., Moeckel, W. E., and Evverd, John C.: Knock-Limited Power Outputs from a CFR Engine Using Internal Coolants. II - Six Aliphatic Amines. NACA ACR No. E5H31, 1945. (Classification changed from "Confidential" to "Restricted", April 1946.)

TABLE I - SUMMARY OF ANTIBOOCK EFFECTIVENESS OF VARIOUS

COMPOUNDS AS INTERNAL-COOLANT ADDITIVES

[CFR engine; AN-F-28, Amendment-2, fuel; engine speed, 2500 rpm; compression ratio, 7.0; spark advance, 30° B.T.C.; inlet-sir temperature, 250° F; jacket temperature, 250° F. For each additive there are two rows of values. The upper value is the ratio

knock-limited image of 0.50 (0.30 additive + 0.70 water) + 0.50 fuel knock-limited image of 0.35 water + 0.65 fuel

The lower value is the ratio

knock-limited imep of 0.50 (0.30 additive + 0.70 water) + 0.50 fuel

Additive	Fuel-air ratio ^a										
Addivio	0,05	0.06	0.07	0.08	0,09	1.10					
Alkyl amines Isopropylamine		1.14									
Isobutylamine		1.23									
tert-Butylamine		1.16									
Monoamylamine (mixed isomers)	.84	.96	1.09								
Alkanolamines Ethanolamine	1	0.86 .76			1.09 .96						
Diethanolamine	.69 .66	4		.62 .58		1					
2-Amino-2-methyl-1-propanel	.77	+			1.08						

^aThe compounds were not considered as fuels and the heats of combustion were neglected in computing the fuel-air ratios.

NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

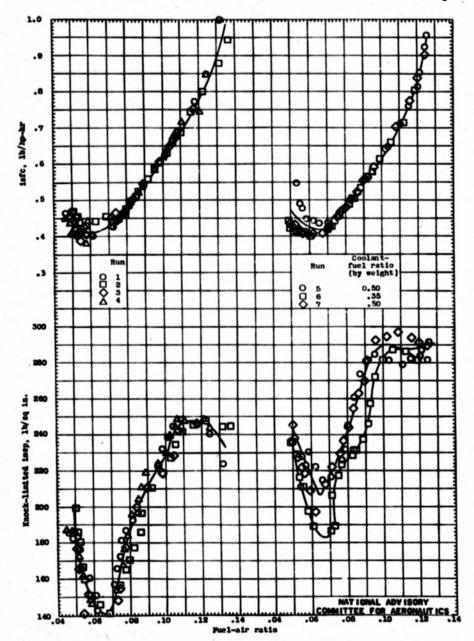
TABLE I - SUMMARY OF ANTHONOCK EFFECTIVENESS OF VARIOUS COMPOUNDS AS INTERNAL-COOLANT ADDITIVES - Continued

Additive	Fuel-air ratio ^a										
	0.05	0.06	0.07	0.08	0.09	0.10					
Anddes Formanide	1.04	1.04	1.30	1.19 1.11	1.27	1.13					
N-Ethylformaride	1.07				1.24						
N-Ethylacetamide					1.22						
N-Ethylpropionamide	1.03				1.28 1.12						
N, N-Dimothyli'ormanide					1.12						
N,N-Diethylacotamide					1,10 ,98						
Heterocyclic compounds 2,2-Dimethylethylenimine	0.82				1.03						
Morpholino	.79	.88	1.06	1.01	.93 ,85	.89					
Pyridine		1	. — .		1.25	1					
2-Methylpyridine	.96	1.12	1.37 1.16	1.30	1.25	1.06					
3-Methylpyridine	.93	1.12	1.32	1.19	1.26	1.05					
4-Methylpyridine					1.27 1.12						
2,6-Dimothylpyridine					1.28 1.13						
2-Vinylpyridine					1.22						

aThe compounds were not considered as fuels and the heats of combustion were neglected in computing the fuel-air ratios.

MATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

689

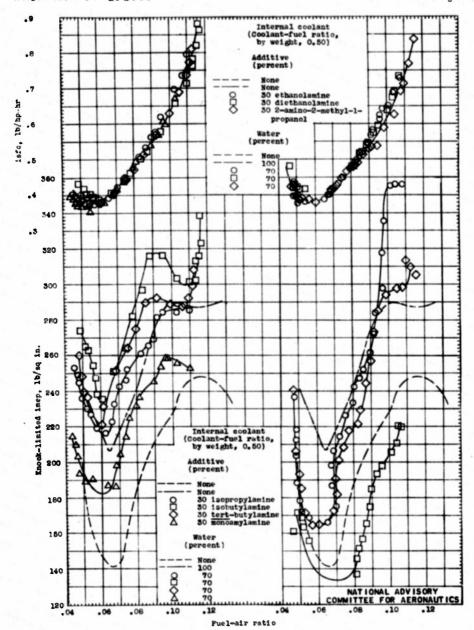


(a) to internal coolant.

Figure 1. - Effect of water as internal coolant on knock-limited performance of AM-F-88, Amen wate-8, fuel. GPR engine; engine speed, 2500 rpm; compression ratio, 7.0; spark advance, 30° B.T.G.; inlet-mir temperature, 250° P; jacket temperature, 250° P.

10000

689



(s) Internal-coolant additives, alkyl aminea. (b) Internal-coolant additives, alkanol-smines.

Pigure 2. - Effect of various slkyl aminea and alkanolamines as internal-coolant additives on knock-limited performance of AM-F-28, Amendment-2, fuel. CFR engine; engine speed, 2500 rpm; compression ratio, 7.0; spark advance, 30° B.T.C.; inlet-air temperature, 250° F; jacket temperature, 250° F.

of the sail

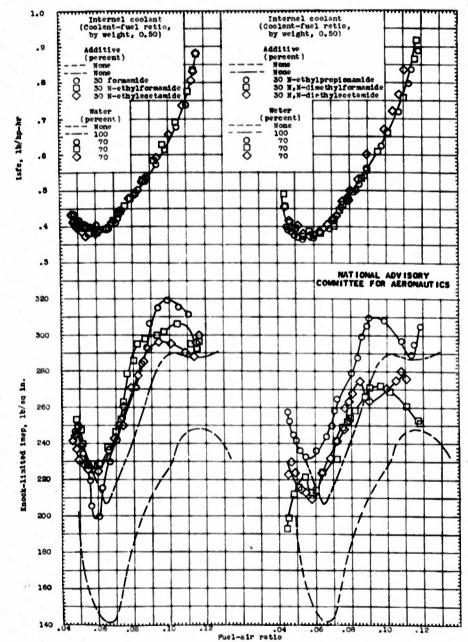
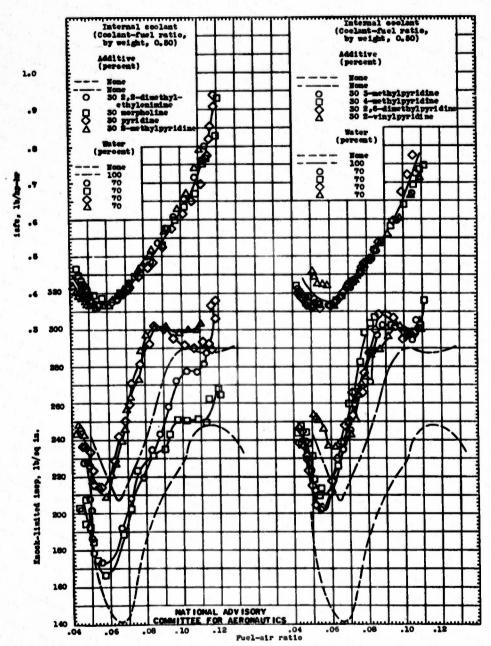


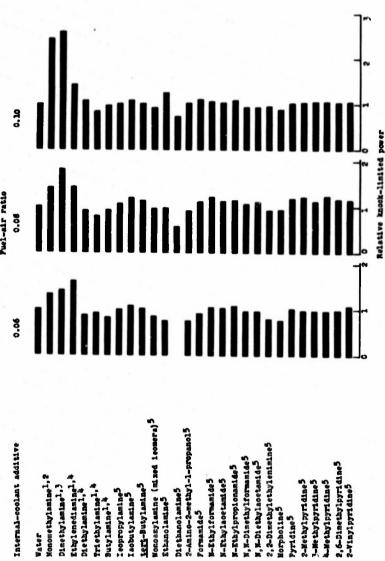
Figure 3. - Effect of varioue emidee es internel-coolant edditivee on knock-limited performance of AN-F-28, Amendment-2, fuel. CFR engine; engine epeed, 2500 rpm; compression ratio, 7.0; apark advance, 30° B.T.C.; inlet-eir temperature, 250° F; jacket temperature, 250° F.



Pigure 4. - Effect of various heterocyclic compounds as internal-coolant additives on knocklimited performance of AH-F-28, Amendment-2, fuel. GFR engine; engine speed, 2500 rpm; compression ratio, 7.0; spark advance, 50° B.T.C.; inlet-air temperature, 250° F; jacket temperature, 250° F.

689

11 100 11



NATIONAL ADVISORY COMMITTEE FOR AERONAUTICS

Data obtained from reference 3. 22-percent by weight additive in water. 32-percent by weight additive in weter. 42-percent by weight additive in water. figure 5. - Relative knock-limited powers permitted by varioue internal-coolant additives at coolant-fuel ratio of 0.000 Walman in grann are ratios of knock-limited andiested mass effective presence permitted with additive-water solution as internal coolant to that permitted with water alone as internal coolant.

REE - C

A.T.I.
2 0 7 1 3

``COM FCTCO A (10 FCT 05) | \ATI- **2877.**3 DIVISION: Puols and Lubricants (12) OOLG. AGENCY NUMBER Iming, E. S. SECTION: Analysis and Tosting (8) ESLOSO Bollman, D. R. CROSS REFERENCES: Fuols, Antiknock - Tosting (42622); Fuel additives (42260): Fuels - Antibnock agents -DEVISION Effectiveness (42463.85) AUTHOR(S) AMER. THIE: Knock-limited power outputs from a CFR engine using internal coolants / III four alkyl aminos, three alkanelamines six amides, and eight heterocyclis conabounds ORIGINATING AGENCY: National Advisory Committee for Aeronautics, Mashington, D. C. TRANSLATION. FFATURES COUNTRY LANGUAGE FORG'N CLASS U. S.CLASS. | DATE PAGES ILLUS. עסיף 15 | 15 ₪ tablos, graphs v.s. Eng. Rootr. ADSTRACT Investigations were senducted to determine the antilmock effectiveness of 21 additivevator solutions used as internal coolents in conjunction with AN-Y-28, arandment-2, fuel in a modified CFR ensine. It was found that three alkyl enines, six saides, and six hotorocyclic compounds raised the knock limit of the base fuel nore than an equivalent

rator solutions used as internal coolents in comjunction with AU-P-28, suradinant-2, field in a nedified CFR engine. It was found that three alkyl enines, six suides, and six heterocyclis compounds raised the brock limit of the base fuel now than an equivalent answer at most of the fuel/six ratios. Ethanolenine and 2-anine-2-nothyl-1-propuol raised the brock limit at fuel/six ratios greater than 0.093. The 21 compounds investigated were less preficient in raising the brock limit than concentration, directly ylumine, and othyleneine, which had been tested proviously.

NOTE: Requests for copies of this report must be addressed to: U.A.C.A., Unshington

1-2, MO, AD MAINER COMMAND

DEFINITION

WHICH HAD, CND, USAF

Cancel Classif cation |ATI- 2073 TODRI FORE OD A (15 HIR 47) DIVISION: Enels and Lubricants (12) ADD 0 ORIG. AGENCY NUMBER Imming, H. S. RM-E6LO5a SECTION: Analysis and Testing (8) Bellman, D. R. CROSS REFERENCES: Fuels, Antiknock - Testing (42622); Fuel additives (42260); Fuels - Antiknock agents Effectiveness (42463.85) AUTHOR(S) AMER. HILE: Knock-limited power outputs from softe cargine using internal coolants. III four alkyl amines, three alkanolamines six amidee, and sight heterocyclic ocmpounds ORIGINATING AGENCY: National Advisory Committee for Aeronautics, Washington, D. C. TRANSLATION: **FEATURES** COUNTRY | LANGUAGE FORG'NCLASS U. S.CLASS Feb 47 15 tables, graphs U.S. Eng. Investigations were conducted to determine the antifunck effectiveness of 21 additivewater colutions used as internal coolants in conjunction with AN-F-28, amendment-2, fuel in a modified CFR engine. It was found that three alkyl amines, six amides, and eix heterocyclic compounds raised the knock limit of the base fuel more than an equivalent amount of water at most of the fuel/air ratioe. Ethanolsmine and 2-amino-2-methyl-1-propenol raised the knock limit at fuel/air ratios greater than 0.093. The 21 compounds inveetigated were less proficient in raising the knock limit than monomethylamine, dimethylamine, and ethylenediamine, which had been tested previously. NOTE: Requeste for copies of this report must be addressed to: H.A.C.A., Washington

T-2, HQ., AIR MATERIEL COMMAND

AIR TECHNICAL INDEX

WRIGHT FIELD, OHIO, USAAF

Classification cancelled or changed to

AUTH: July No. / NACA met. 49.

By matin & Signature and Capt USAF

Signature and Capt USAF

Signature and Capt USAF

Signature and Capt USAF